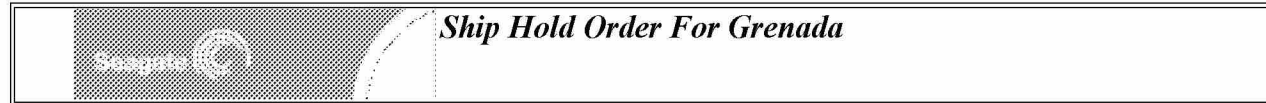


EXHIBIT R

**REDACTED VERSION OF DOCUMENT
SOUGHT TO BE SEALED**

From: dezhenk.kong@seagate.com
Sent: Tuesday, June 12, 2012 1:06 AM
To: Asia_Shiphold@seagate.com
Subject: Fw: Grenada SHIP HOLD - Status: Conditional Release(--SSO # KOR-0210-00) -- Proactive Ship Hold Grenada OEM & STD OEM With JCY Baseplate
Attach: Copy of ww49 missed orders-1.xls

----- Forwarded by DeZheng K Kong/Seagate on 2012-06-12 16:03 -----



Double Click Here to Access the Live Document!.

Title:	Proactive Ship Hold Grenada OEM & STD OEM With JCY Baseplate		
ShipHold Site:	KOR-Thailand	Status:	Conditional Release
Product Model #:	ST3000DM001, ST2500DM001, ST2000DM001, ST1500DM003,	SH#:	KO SH-00331-01
		Ref SSO#:	KOR-0210-00
Part Number:	9YN16Gxxx-xxx, 9YN164xxx-xxx, 9YN166-xxx Except tab -3xx, -568, -505, -570 and -9xx (for evaluation)		
Date Created:	2012-05-31	Market Segment:	PSG
		VIQ:	SQE (Mtr/Mech/Elec/(PCCA))
Revision History			
Ver Date Author Description of Change 00 12-May-31 06:01 PM Oran Kuskul/Seagate Initial Release 01 12-Jun-07 05:13 PM Krichwit Chaweekang/Seagate Conditional Release#1 Allow MQM6 Passer			

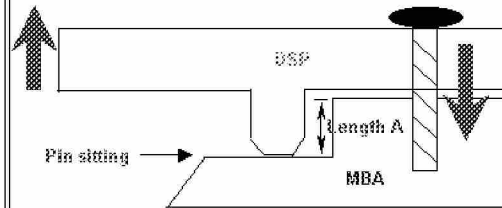
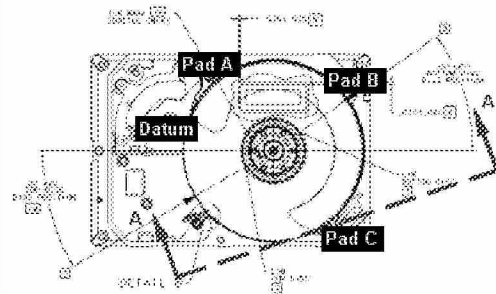
General

❖ Ship Hold Approval

Ship Hold has been Approved by:	Oran Kuskul	Date Approved:	05/31/2012
Approver Comments:	No Comment		

❖ Reason

Coreteam requested to have Grenada Multi Disc Ship Hold with JCY Baseplate.
From recent LODT failure. MFA found media ding caused by DSP warped after putting DSP screw. Caused of warpage is due to mechanical mis-match between DSP and MBA (PadC). In the below picture Length A found to be shorter than control drive by .005 inch causing gap between DSP and MBA.



Section A-A

Please quarantine all inventory at Factory FGI, WIP and future DDSR should be quarantined as well. SHN affects 3 drive factories that build Grenada.

Impact:

a) Korat (Data provided by Krichwit)

-WIP = TBD

-FGI = 17701 Drives

Count of SERIAL_NUMBER	
PART_NUMBER	<input checked="" type="checkbox"/> Total
9YN164-021	16
9YN164-034	608
9YN164-500	11513
9YN164-541	4143
9YN166-500	160
9YN166-501	3
9YN16G-500	1258
Grand Total	17701

Affected Grenada FGI and FGI-T as of May 31'12.xls

b) Wuxi (Data provided by RonGen W Wu)

-WIP = TBD

-FGI = 8244 drives

PN	R(JCY)
9YN164-500	1290
9YN166-500	1894
9YN16G-500	1060
Total	8244

c) Suzhou(Data provided by Ailan F Fu)

-WIP = TBD

-FGI = 6357 drives

Capacity	Customer	PART_NUM	Affected QTY (JCY)	Total QTY in FGI
2TB		9YN164-034	477	680
2TB		9YN164-135	40	100
2TB		9YN164-541	2667	11360
2TB		9YN164-500	27447	71040
2TB		9YW164-500	25553	44960
1.5TB		9YN16G-500	1514	4540
3TB		9YN166-500	5410	22840
3TB		9YN166-135	19	2340
3TB		9YW166-500	443	1280
Grand Total			63570	159140

Conditional Release#1

Based on Asia discussion among Mike Crump, Sai, Chanond, Jerry and Korat Tiger teams, Grenada drives on hold with SSO KOR0210 will have treatment with MQM6 only for those urgent shipment from ABC. MQM6 passers are allowed to ship to support those urgent shipments from ABC.
PS: MQM6 = Sequential Read on DSP Zone + DST Long.

Grenada JCY Issue : Disposition of Affected Drive in FG

Chanond Tesavibul @ chanond.tesavibul@seagate.com 4:58 PM (1 minute ago)
to HongKai, QingQiao, Wenans, Bijesh, Guan, Hai, Sharon, na, Numsuet, Michael, Sai, Norechat, Piangrueai

Team,

Latest direction came after the reconvene meeting with Mike and Sai at ~4:00PM Thailand time.

- Continue urgent shipment with MQM6 treatment: no motor baseplate mold cavity segregation. The urgent shipment will be identified in the official conditional release document. (~37K)
- Assess with LQDT DPPM after the treatment.
- Continue with experiment to identify affected cavity with shock test previously planned in 1:00PM meeting. Will use that data to assess risk after completion. Decision to pull back part (if required) will base on result from experiment.

Korat QA will issue the official conditional shiphold release per condition above.

Regards,
Chanond

pm

Urgent shipment list by ABC:

ww49 urgent shipment	Customer	Ship request in ww49	Available drive in ww49	Facoty latest commit
9YN164-034	Dell	1000	0	KRT replace with new loading, new packout will be early next Mon, June.11
9YN166-500	STD OEM -- Iomega,Symax, Buffalo	52000	17936	we have 17k good drives sorted out in SZ and shipped out. Balance 35k. Recover in ww50 Sat to Mon: 5k on June.9 +17k on June.10 +13k on June.11. (Combine new build plus MQM6 screen)
9YN166-501	Dell	680	0	KRT already released drives and shipped, closed.
9YW166-500	STD OEM---SV customer	2880	1580	we have 1580pcs good drives sorted out in SZ and shipped out. Balance 1300pcs. Recover by next Mon June.11. (From MQM6 screen)

(See attached file: Copy of ww49 missed orders-1.xls)

Clearing Action

Responsibility for Clearing:	Chalermpoon, Pat, Decha, Thanit, Suangsuda, Chanond, Kornsi
Clearing Action: SQE: a) DSP (both Altum and JCY) -Quarantine all DSP inventory and pull back to cut pin C. Owner: Jidapha Note: allow to use with MBA MMI Baseplate. -Qualify new DSP with cut off Pin C. Owner: Jidapha /In-progress b) MBA with JCY baseplate (both Nidec and Alphana) - Investigate if there is any change at baseplate level/process to identify affected vintage. Owner: Jidapha /In-progress Drives: -Investigate if there is any change at assembly process to identify affected vintage. Owner: Decha/In-progress -WIP/FGI and future DDSR are to be quarantined (Attribute: MOTOR_BASE = xR). WX, SZ, and Korat Shipping/In-progress -Affected drives are allowed to re-process to Disti or SBS based on risk assement data by LODT showed 1914 DPPM (7 Days MAV DPPM/Korat site as of May31). Owner: Thanit and Sarun/ Done -Develop screening process and assessment as back up. Owner: Jariya, Suangsuda, Sarun/Checkpoint W49 -New build risk load pending LODT assessment data on DSP with Shorter Pin C or New DSP without Pin C. Owner: Pat, Apichart, Jariya, Suangsuda and Sarun /Checkpoint end of W49.	

Locations Affected

Locations Affected:

Site Affected

Location(s) Affected: FGI, WIP

Conditional Releases

2. CONDITIONS FOR THE RELEASE: Conditional release china (LODT assessment DPPM= 689 (2/2903)) built drives with MQM6 screen for JCY base issue in SSO KOR0210 per agreement from Korat/Suzhou/Wuxi QA and Core team.

Release composed by: AiLan F Fu on 6/12/2012

Approved By:
DeZheng K Kong on 2012-06-12

1. CONDITIONS FOR THE RELEASE:

Based on Asia discussion among Mike Crump, Sai, Chanond, Jerry and Korat Tiger teams, Grenada drives on hold with SSO KOR0210 will have treatment with MQM6 only for those urgent shipment from ABC. MQM6 passers are allowed to ship to support those urgent shipments from ABC.

PS: MQM6 = Sequential Read on DSP Zone + DST Long.

Release composed by: Oran Kuskul on 6/7/2012

Approved By:
Oran Kuskul on 06/07/2012

Form: SSO99 2012-05-31 18:59:35

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